



| Parts List | | | | | | |
|------------|-------|----------|-----------------------------|-----|---------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| | 1643 | 7406A30 | GEAR HOUSING ASSEMBLY, CO | 1 | (SHORT SHAFT) | |
| | 1643 | 7406A31 | GEAR HOUSING ASSEMBLY, CO | 1 | (LONG SHAFT) | |
| 1 | 1643 | 7406A16 | GEAR HOUSING ASSEMBLY | 1 | | |
| 2 | 22 | 85822A 1 | CONNECTOR ASSEMBLY, SP | 1 | | |
| 3 | 17 | 85500 | DOWEL PIN, GEAR HOUSING | 2 | | |
| 4 | 16 | 33778 | STUD, WATER PUMP (2-5/8") | 3 | | |
| 5 | 16 | 57933 | STUD, GEAR HOUSING | 2 | | |
| 6 | 31 | 62091 | ROLLER BEARING, DRIVE SH- | 1 | | |
| 7 | | 72849A 1 | SCREEN, WATER INTAKE-ST | 1 | | |
| 8 | 10 | 36070 | SCREW, WATER INTAKE SCF | 1 | | |
| 9 | 11 | 45812 | NUT, WATER INTAKE SCREE | 1 | | |
| 10 | | 92815 | PLATE, SUPPORT-EXHAUST TI | 1 | | |
| 11 | | 37721 | SEAL, EXHAUST TUBE | 1 | | 6 |
| 12 | 43 | 88019 | PINION GEAR | 1 | | |
| 13 | 11 | 55910 | NUT, PINION GEAR TO DRIVE | 1 | | |
| 14 | 27 | 77417 | GASKET, WATER PUMP | 1 | | 6 |
| 15 | 25 | 26722 | "O" RING, WATER PUMP BASE | 1 | | 6 |
| 16 | 46 | 77177A 1 | WATER PUMP BASE ASSEMBL | 1 | | |
| 17 | 26 | 79831 | OIL SEAL, WATER PUMP BAS | 1 | | |
| 18 | 26 | 90562 | OIL SEAL, WATER PUMP BAS | 1 | | |
| 19 | 17 | 35973 | DOWEL PIN, WATER PUMP E | 2 | | |
| 20 | 27 | 32769 | GASKET, LOWER-WATER PUM | 1 | | 6 |
| 21 | | 54705 | PLATE, FACE-WATER PUMP | 1 | | |
| 22 | 27 | 32770 | GASKET, UPPER-WATER PUMI | 1 | | 6 |
| 23 | 47 | 89983 | IMPELLER, WATER PUMP | 1 | | |
| 24 | 28 | 56662 | KEY, IMPELLER DRIVE | 1 | | |
| 25 | 46 | 77822A 1 | WATER PUMP BODY ASSEMBL | 1 | | |
| 26 | | 48753 | INSERT, WATER PUMP BOD | 1 | | |
| 27 | 26 | 38452 | SEAL, RUBBER-WATER PUM | 1 | | 6 |
| 28 | 12 | 38453 | WASHER, NYLON-WATER PL | 1 | | |
| 29 | 12 | 29245 | WASHER, WATER PUMP STUC | 3 | | |
| 30 | 11 | 35888 | NUT, WATER PUMP STUDS | 3 | | |
| 31 | 25 | 20273 | RING, RUBBER (DRIVE SHAFT) | 1 | | 6 |
| 32 | | 78654A 1 | SEAT ASSEMBLY, DRIVE SHAF | 1 | | |
| 33 | | 86304 | SEAL, SPLINED-DRIVE SHAF | 1 | | 6 |
| 34 | 10 | 79953 | SCREW, GREASE FILLER | 1 | | |
| 35 | 22 | 67892 | SCREW, DRAIN (MAGNETIC) | 1 | | |
| 36 | 12 | 20260 | WASHER, GREASE FILLER ANI | 2 | | |
| 37 | | 88181 | SLEEVE, LUBRICATION | 1 | | |
| 38 | 15 | 92881A 1 | SHIM, ROLLER BEARING (.002- | AR | | 4 |
| 39 | 21 | 77420A 1 | ROLLER BEARING ASSEMBLY | 1 | | |